
Halbleitende Polymere für elektronische Anwendungen

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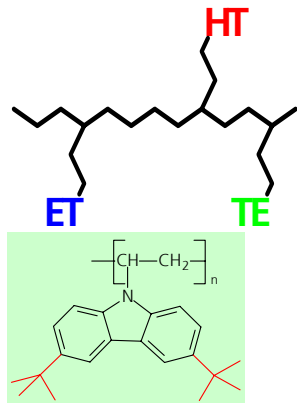
Abteilung
Polymere und Elektronik

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Angewandte Polymerforschung
Geiselbergstrasse 69
D-14476 Golm
Germany



Development of polymer materials with semiconducting properties
 Preparation of functional polymers; polymerisation reaction with state of the art polymerisation technique

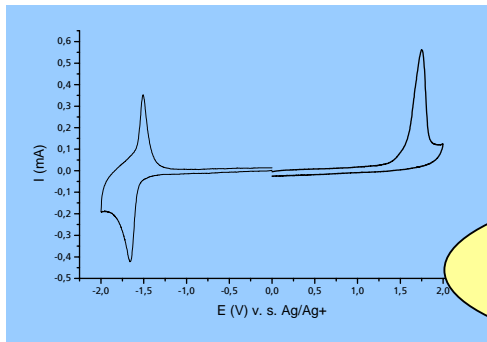
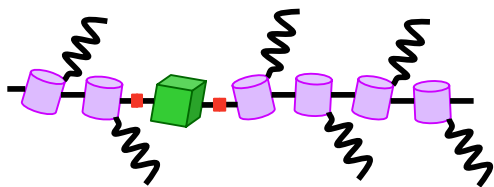
OLED
 polymer triplet emitters
 conjugated polymers



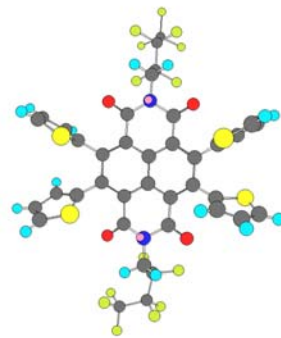
challenge
 no structure defects,
 ion-free, analytics



OFET
 p- and n-type conjugated
 polymers



Photovoltaic
 polymers with high EA,
 low band gap materials



Electronic properties
 spectroscopy
 cyclovoltammetry

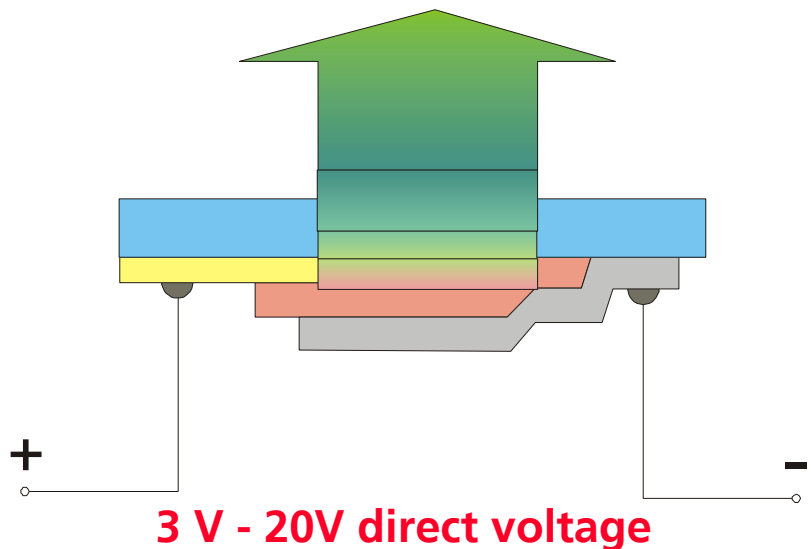



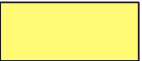




soluble polymers

the innovation – polymer substance



Basic structure of PLEDs and processing



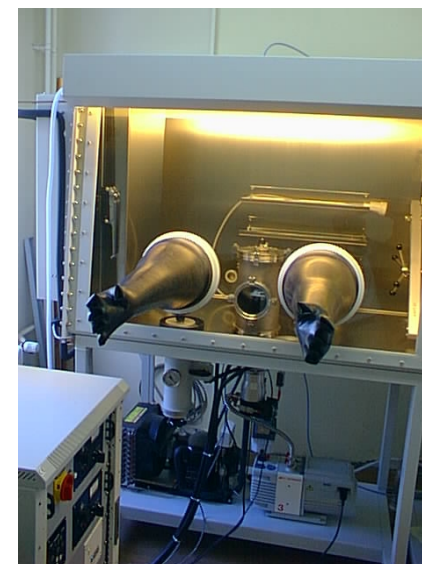
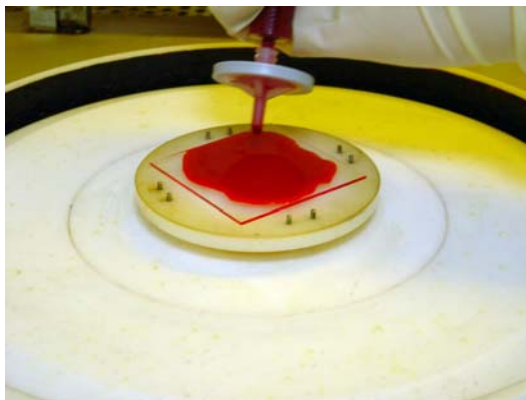
-  Glass substrate
-  Transparent anode 100 nm (ITO)
-  PEDOT-PSS-layer 80 nm
-  Emissive layer 70-130 nm
-  LiF interface layer (5 nm)
-  Reflective electrode (Ca 50 nm/Al 150 nm)

Vakuum deposition of metal electrodes

Solution processing

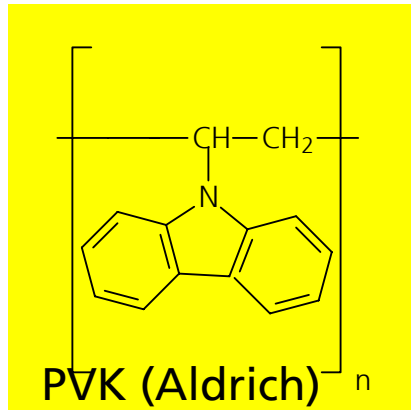


Spin coating or printing

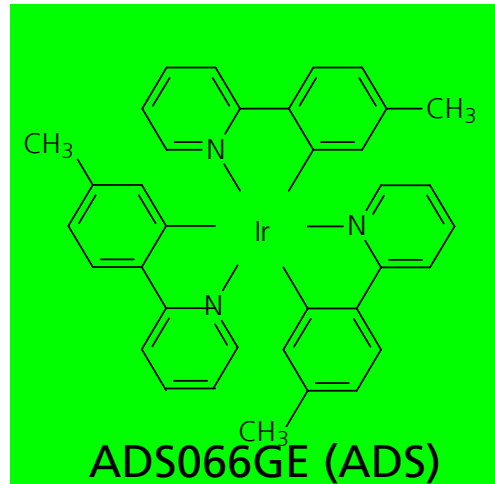


polymer triplett emitting systems as guest-host system

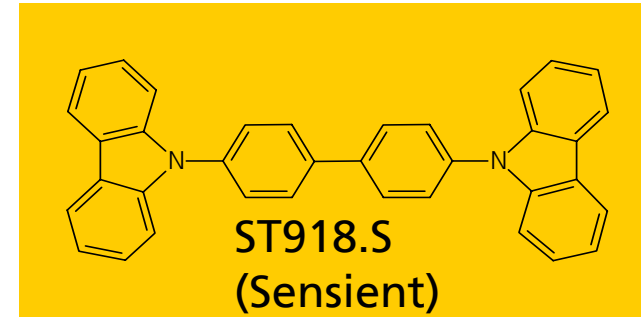
matrixpolymer



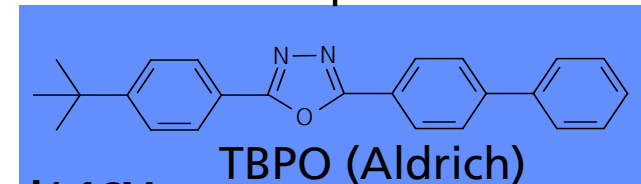
phosphorescent complex



hole transport-material



electron transport-material



achieved parameters: efficiency: **30 cd/A /8V**,
high clour purity, brightness: **1000 cd/ 16V**



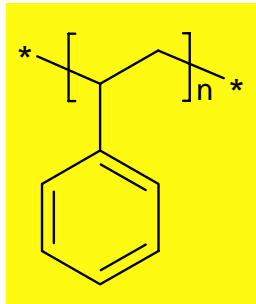
- problems:**
- high onset voltages (8-10 V)
 - stability to low (only few hours)
 - low lifetime because of migration, aggregation and recrystallisation

Design of fixed polymer systems on the base of styrene building blocks

PLED

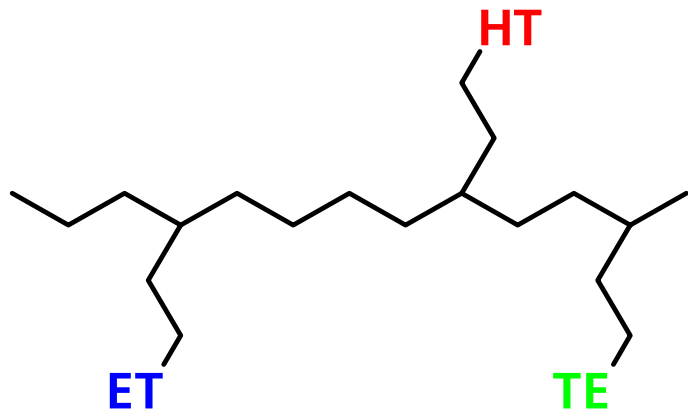
matrix polymer

blendsystems: high efficiency, pure emission of the Triplet emitters; chemical inert,

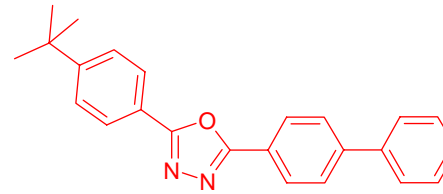


polystyrene (PS)

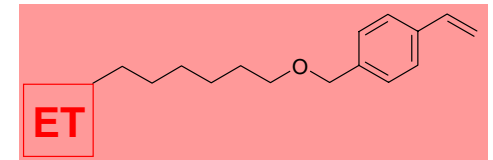
goal: chemical connection of the HT-, ET- and the TE on a matrix



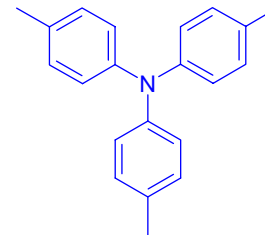
ET



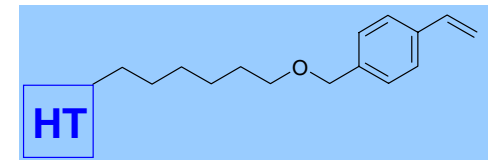
ET



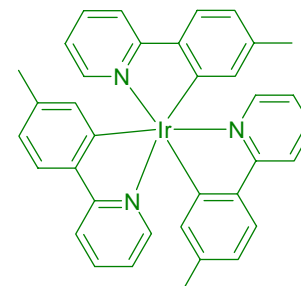
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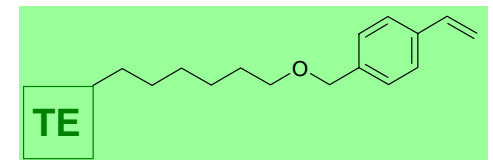
HT



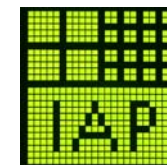
TE



TE

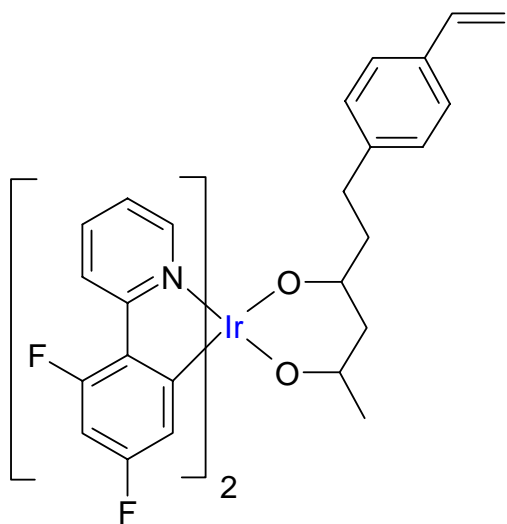


Terpolymerisation of different styrene monomers, variation of the composition

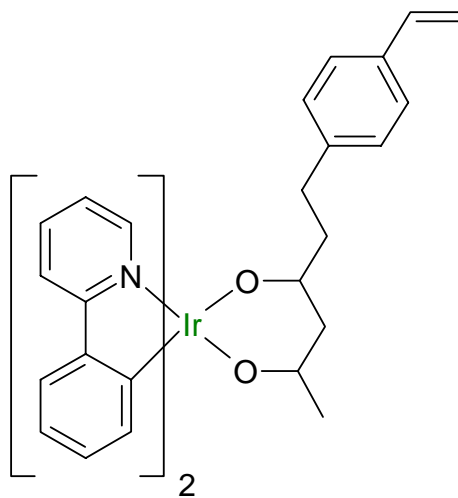
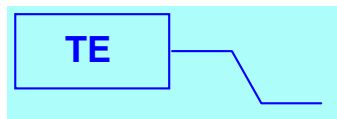


Monomer synthesis

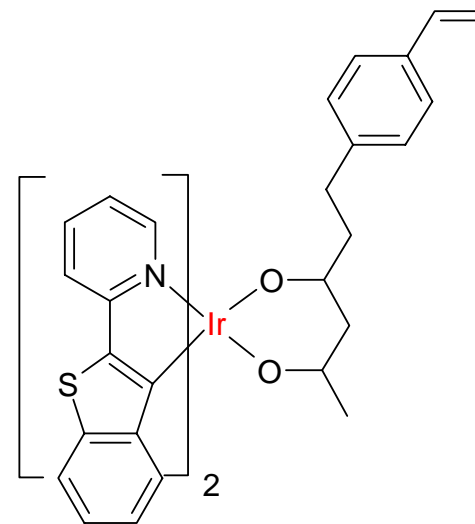
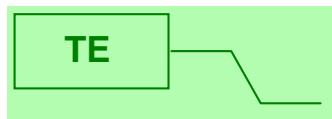
Triplet emitter monomer (TE)



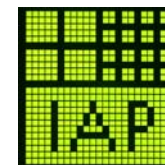
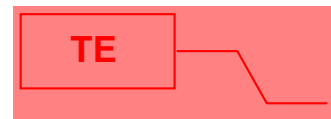
blue



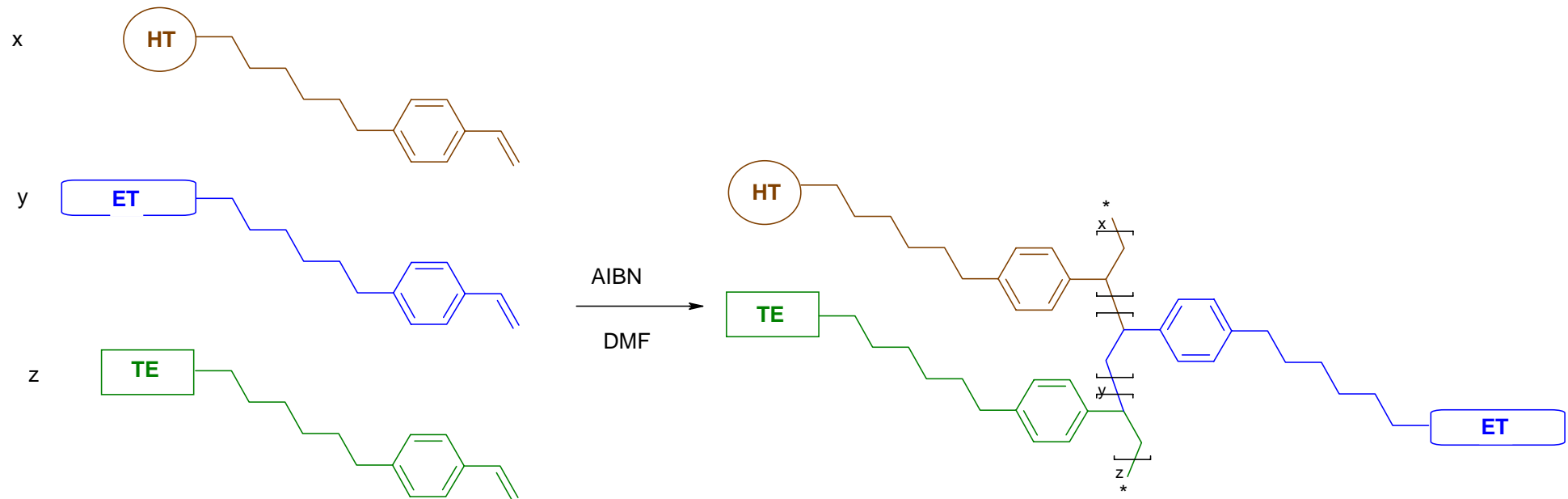
green

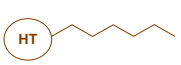

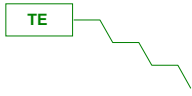
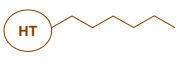
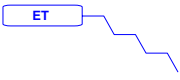

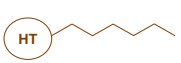







red



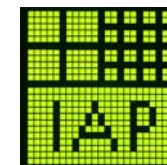
- Radical polymerization of homo-, co- and terpolymers
- Best ratio between HT, ET und TE was determined by blend system
- Statistical arrangement of comonomers
- AIBN, DMF, 60 °C



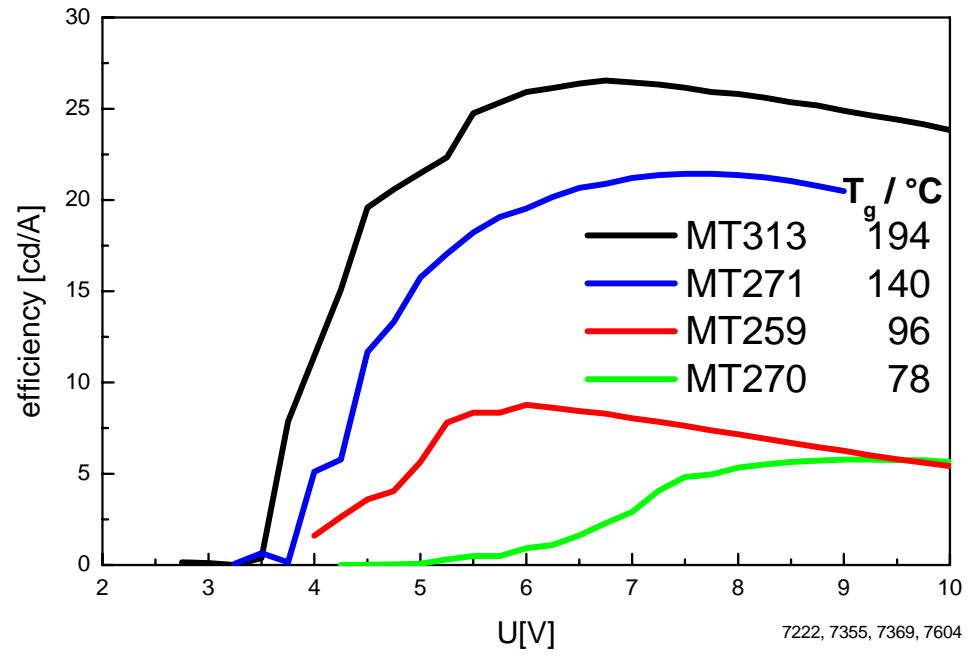
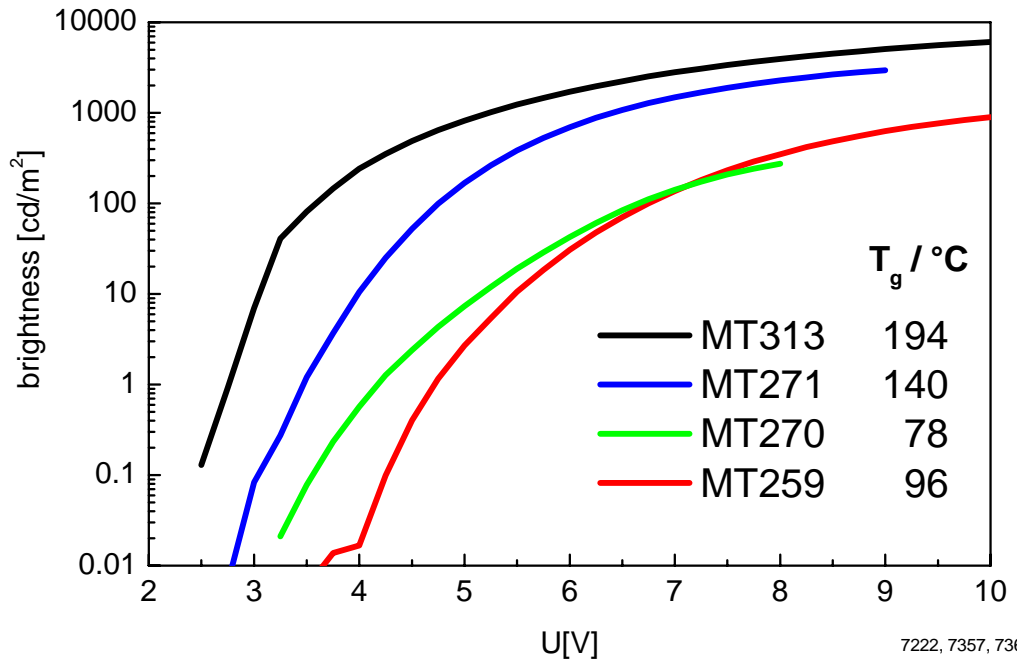
Terpolymer	HT	ET	TE	M _w g/mole	T _g °C
MT259				35.600	96
MT270				40.900	78
MT271				57.600	140
MT313				61.300	194



T_g depends on spacer length of comonomers



ITO/CH8000/MTXXX/CsF/Ca/Ag

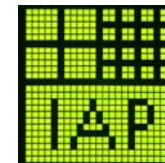


Brightness-voltage characteristic improved with higher T_g

Efficiency increases with higher T_g

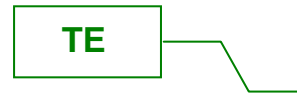


strong dependence of brightness and efficiency from the spacer length

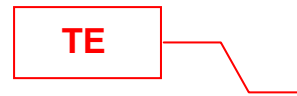


Comparison for terpolymers with RGB-Ir-emitter

PLED



MT271



MT272

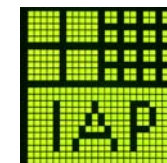


MT273

Terpolymer	M_w g/mole	T_g °C	brightness cd/m ²	efficiency cd/A
MT271	57.600	140	3000 @ 9V	21 @ 8 V
MT272	60.700	137	450 @ 8 V	4 @ 7 V
MT273	55.500	125	250 @ 9 V	2,2 @ 8 V

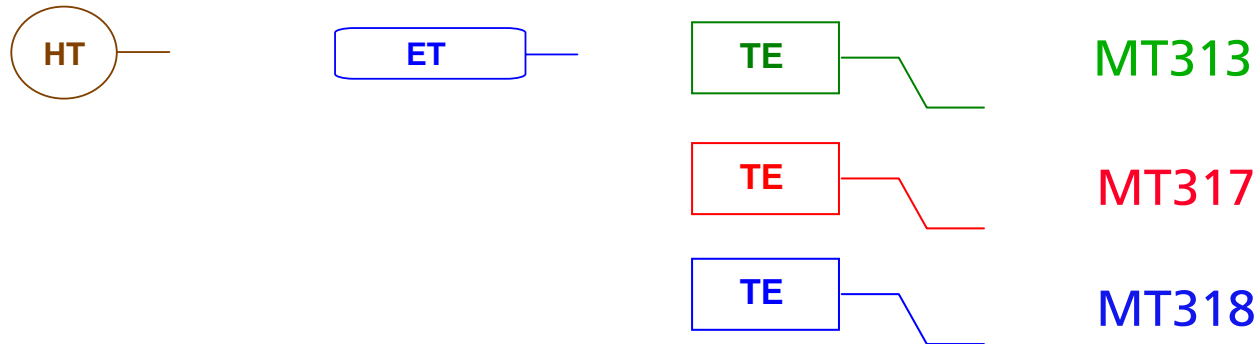


Improvement assumed for HT without spacer as for green
5000 cd/m² @ 9 V
28 cd/A @ 8 V

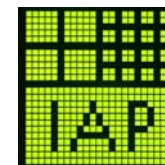


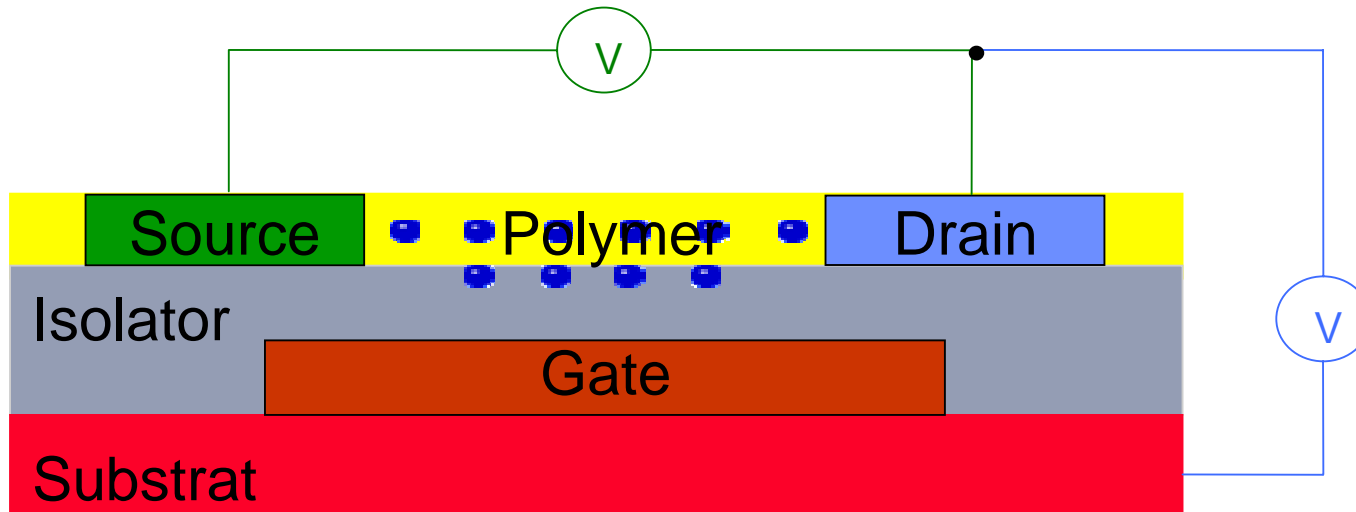
Comparison for terpolymers with RGB-Ir-emitter

PLED

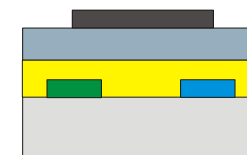


Terpolymer	M_w g/mole	T_g °C	brightness cd/m ²	efficiency cd/A	HT/ET/TE Mol%
MT313	61.300	194	5000 @ 9V	28 @ 8 V	27,4/70,3/2,3
MT317	74.700	196	700 @ 8V	6,5 @ 8V	32,5/65,2/2,3
MT318	67.800	197	650 @ 9V	4,5 @ 6V	32,6/65,1/2,3



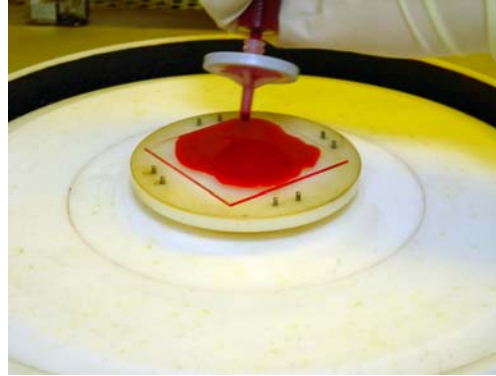
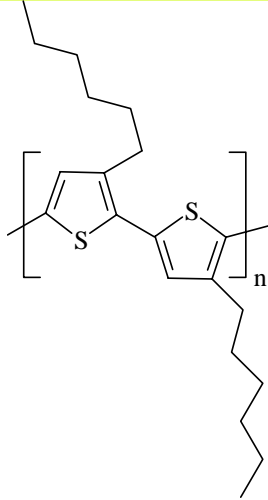


- ↪ Semiconducting polymers are able to conduct and switch the current
- ↪ From semiconducting polymers could be realized electronic circuits
- ↪ OFET is an essential component for integrated circuits

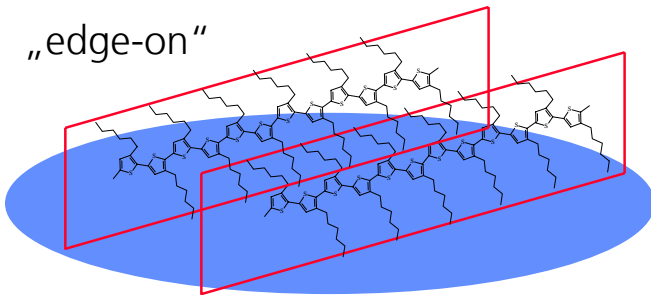


Active organic layer fabricated by spin coating or printing-technologies

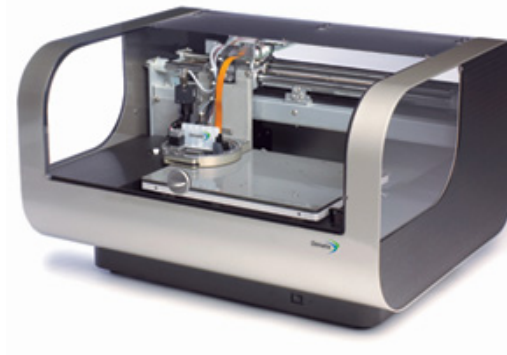
Semicrystalline polymers



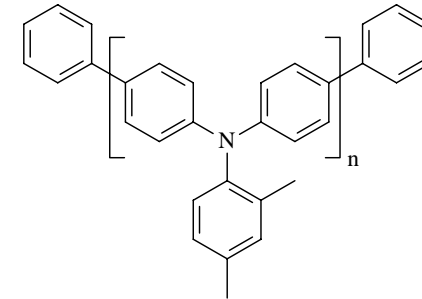
„edge-on“



Mobilities up to ~ **0,2 cm²/Vs**

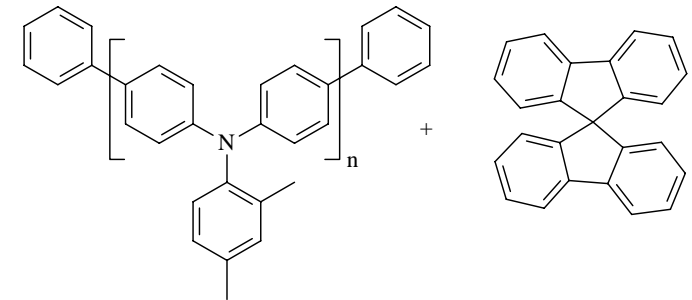


Amorphous polymers

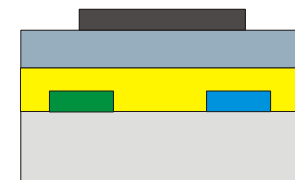


Mobilities up to ~ **8 x 10⁻³ cm²/Vs**

Mixtures of PTAA polymers and low molecular weight additives

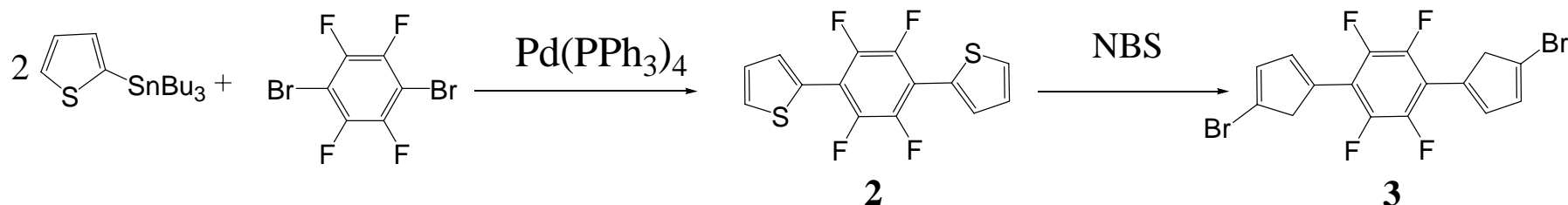


Mobilities up to ~ **1 x 10⁻² cm²/Vs**

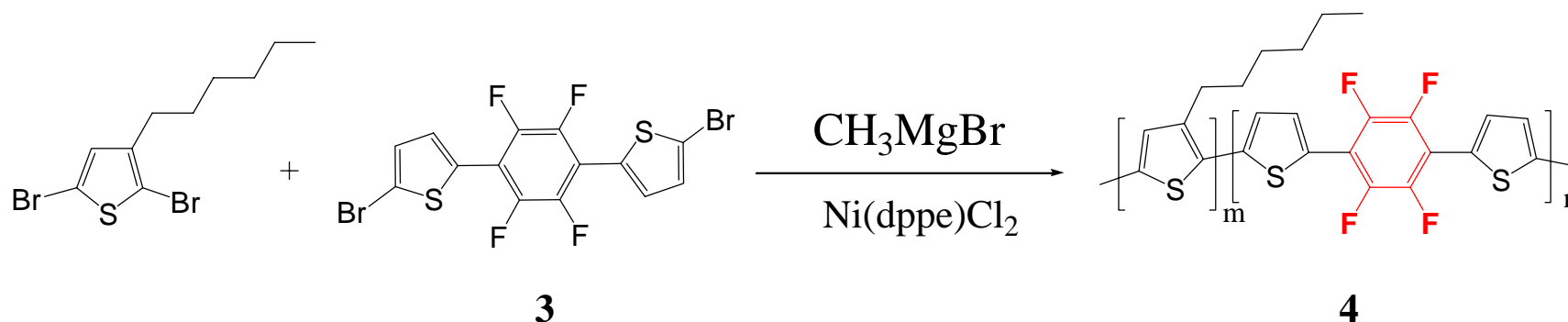


New copoly(3-hexylthiophene) with covalent attached acceptors

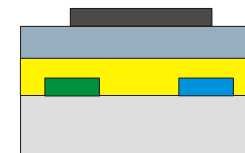
synthesis of the Dibromo-functionalized monomer



McCulloch Grignard Metathese method

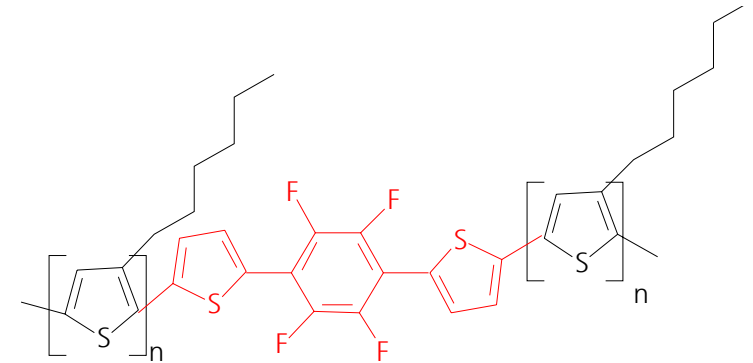


Statistical copolymers with different content of acceptor units were synthesized

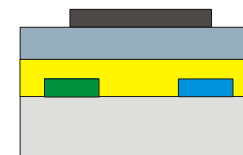


Acceptor molecule: 1,4-Bis(5-bromothieryl)-
2,3,5,6-tetrafluorobenzene

✓ Varied acceptor amount in the P3HT-chain



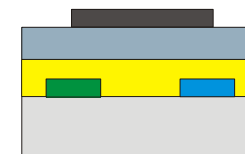
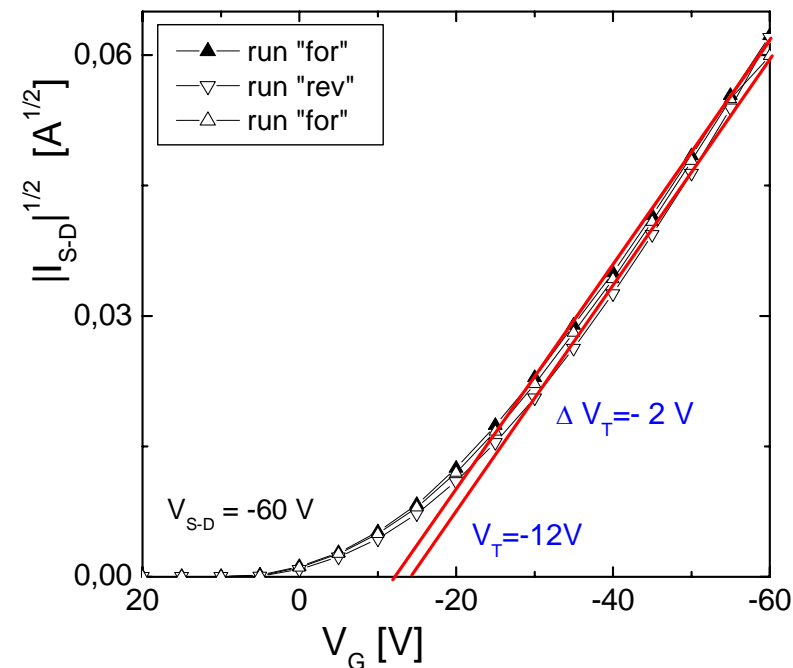
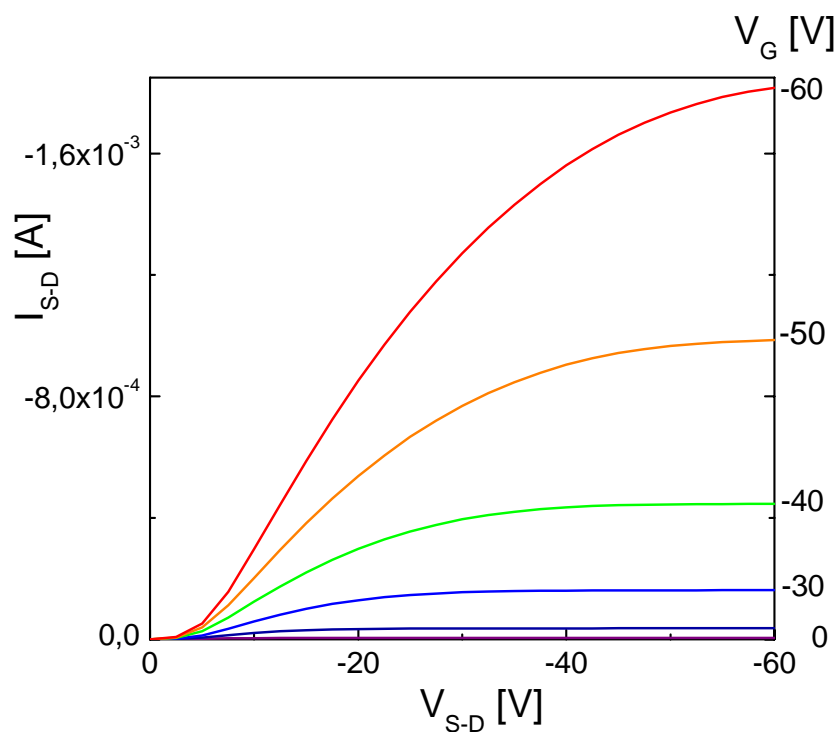
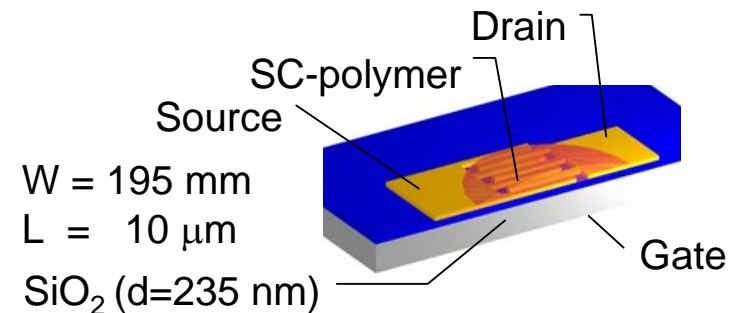
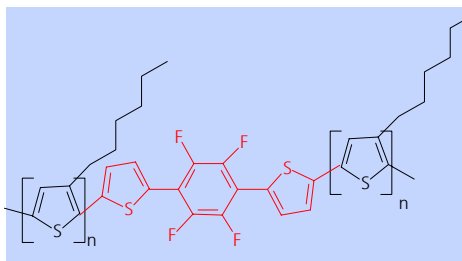
Polymer	M_n [g/mol]	M_w [g/mol]	PD	Acceptor [mol%]
P3HT	19 200	28 800	1.5	-
P(3HT, TFT_1)	15 700	28 900	1.6	1.1
P(3HT, TFT_3)	19 800	28 700	1.4	3.0
P(3HT, TFT_5)	14 800	22 300	1.5	5.1
P(3HT, TFT_10)	14 500	21 100	1.5	9.5

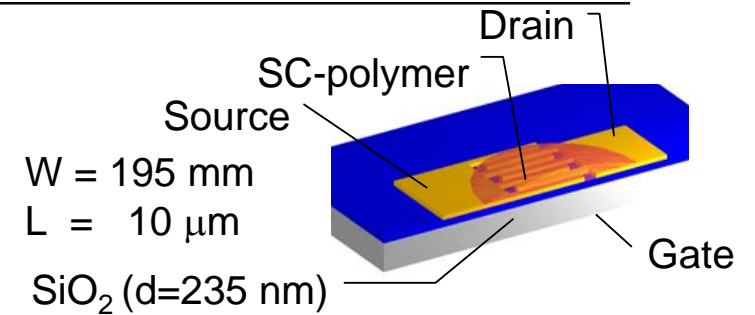


OFET Characterisation – P(3HT, acceptor)

OFET

ON/OFF: 10^4 , μ_{sat} : $1.2 \times 10^{-2} \text{ cm}^2/\text{Vs}$
 Example: P(3HT, TFT_3)

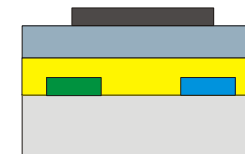




Polymer	μ [cm ² /Vs]	ON/OFF	V _T [V]	ΔV_T [V]
P3HT	3.7×10^{-2}	1×10^4	-10	-4 to -6
P(3HT, TFT_1)	3.2×10^{-2}	1×10^4	-10	-1 to -2
P(3HT, TFT_3)	1.2×10^{-2}	3×10^4	-12	-1 to -2
P(3HT, TFT_5)	4.8×10^{-3}	2×10^5	-14	-1 to -2
P(3HT, TFT_10)	1.2×10^{-3}	2×10^5	-16	-1 to -2

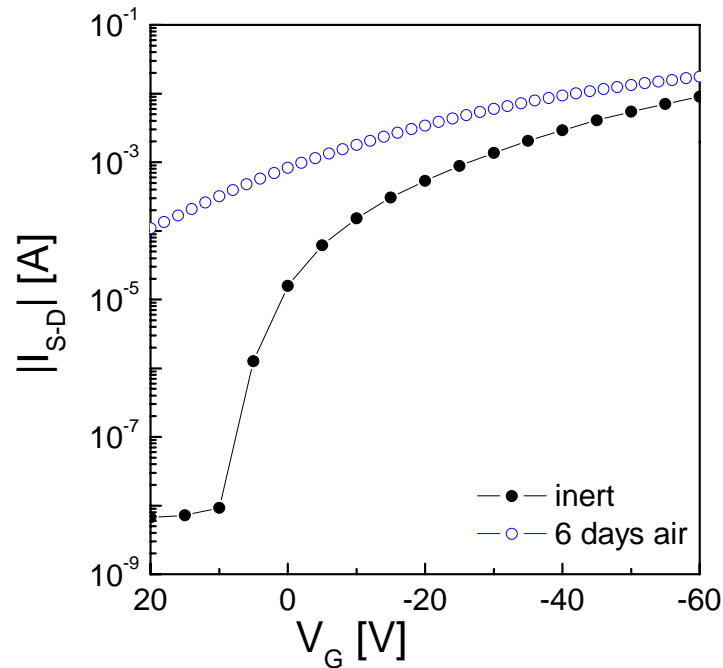
±15 % device parameter deviation

➤ Favourable combination of the OFET-parameters: μ , ON/OFF & operational stability



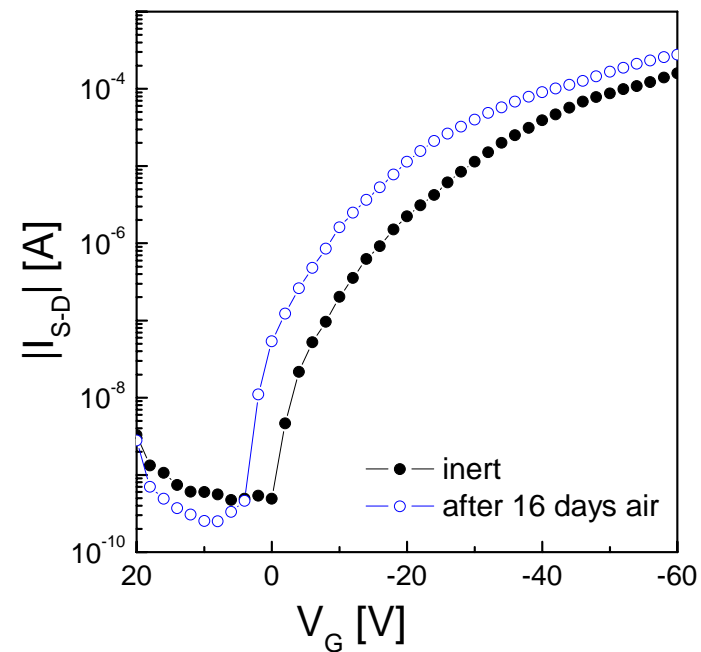
Comparison of the transfer characteristics:

✓ P3HT

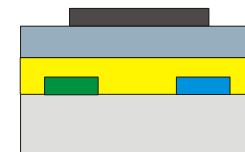


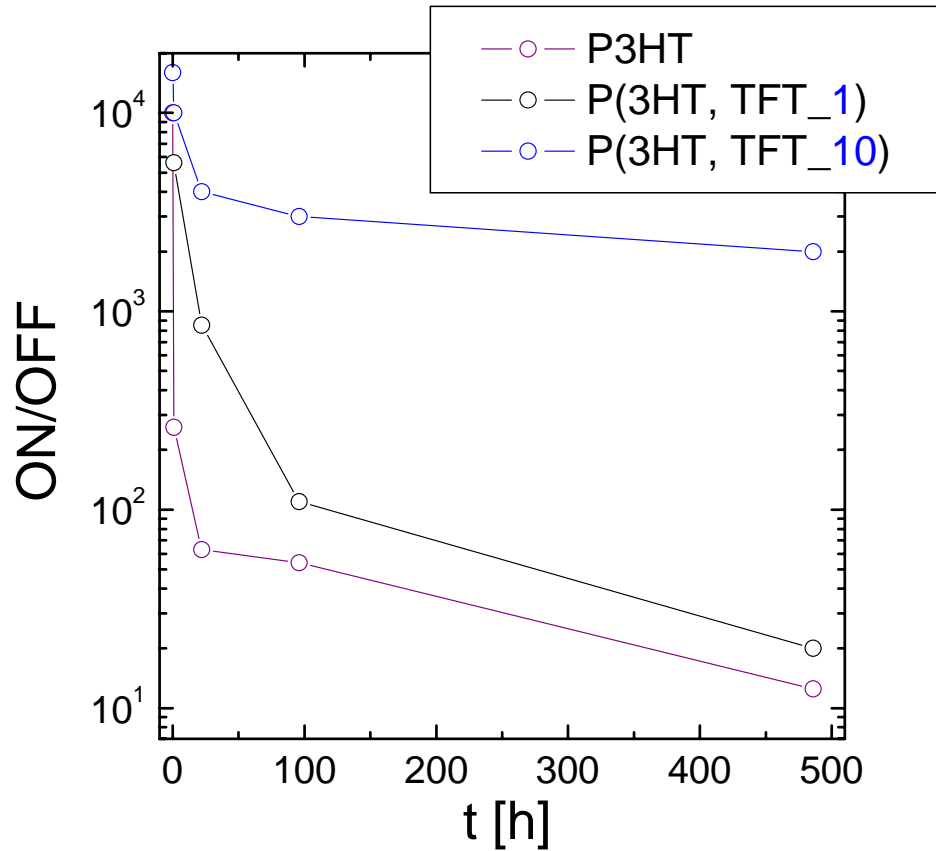
- fast „OFF“-current increase ($\sim 10^4$)
- significant performance decrease

✓ P(3HT, TFT_10)



- positive V_{onset} -shift (~ 5 V)
- distinctly improved ambience-stability



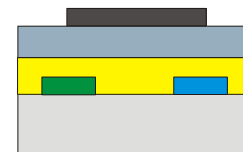


P3HT

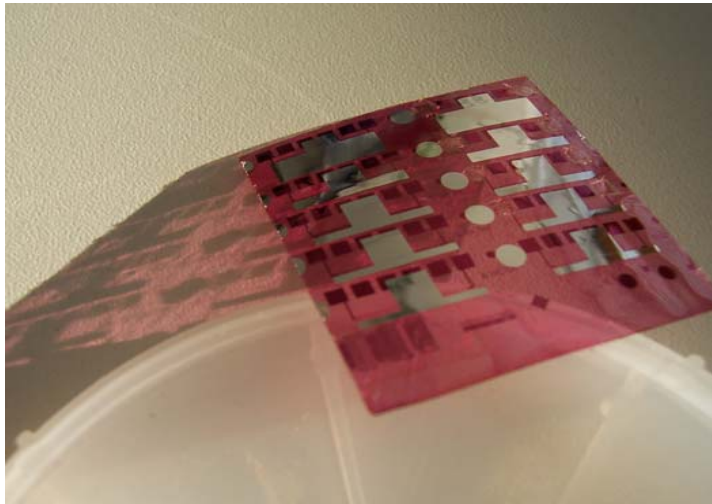
- rapid performance decrease
- saturation at prolonged air exposure
- pronounced oxidative doping tendency

P(3HT, acceptor)

- distinct air stability improvement
- stronger effect at high acceptor content
- suppressed oxidation effect

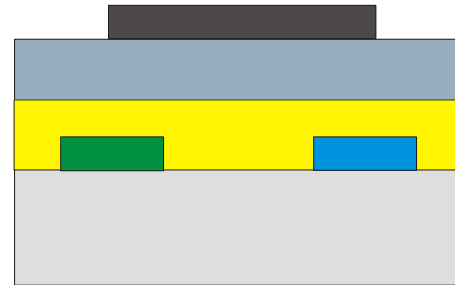


Flexible substrate PET foil with copper S-D contacts (supported from **IZM Munich**)



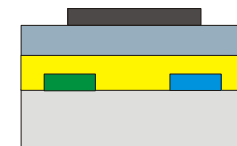
Picture of the self-prepared flexible OFET devices

Top gate structure gate electrode (aluminum) by IAP Potsdam



processing of **P(3HT, TFT_1)** on flexible substrate

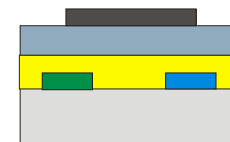
Solution of **dielectric polymer P121** (9%) from **Merck KG**



Device	$\mu_{\text{saturated}} \pm 10\%$ [cm ² /Vs]	ON/OFF	V _T [V]
standard	3.2 x 10 ⁻²	1.1 x 10 ⁴	-10 to -15
on flexible	1 x 10 ⁻²	up to 10 ³	-18 to -22

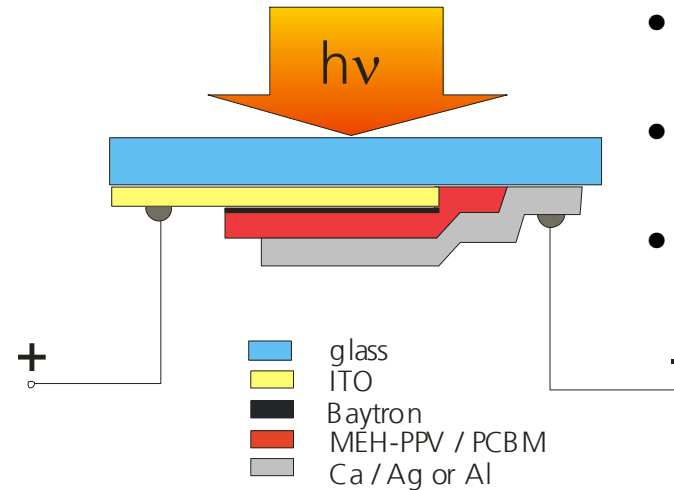
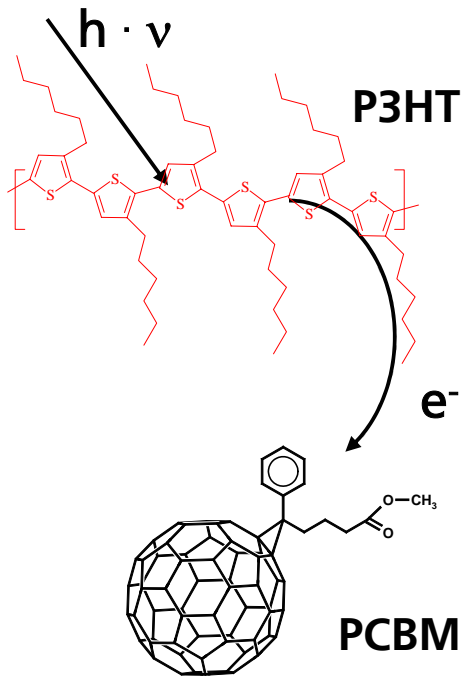


Acceptor-modified P3HTs are suitable semiconductors for different OFET applications



Heterojunction cell - (Linz)

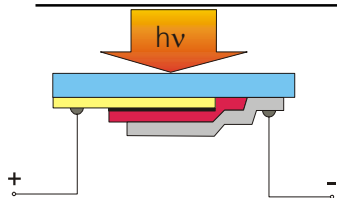
PSC



- P3HT / PCBM 1:4
- spin-coated from chlorobenzene
- prepared in glove-box
- sealed

EFF: ~ 3 – 5 %

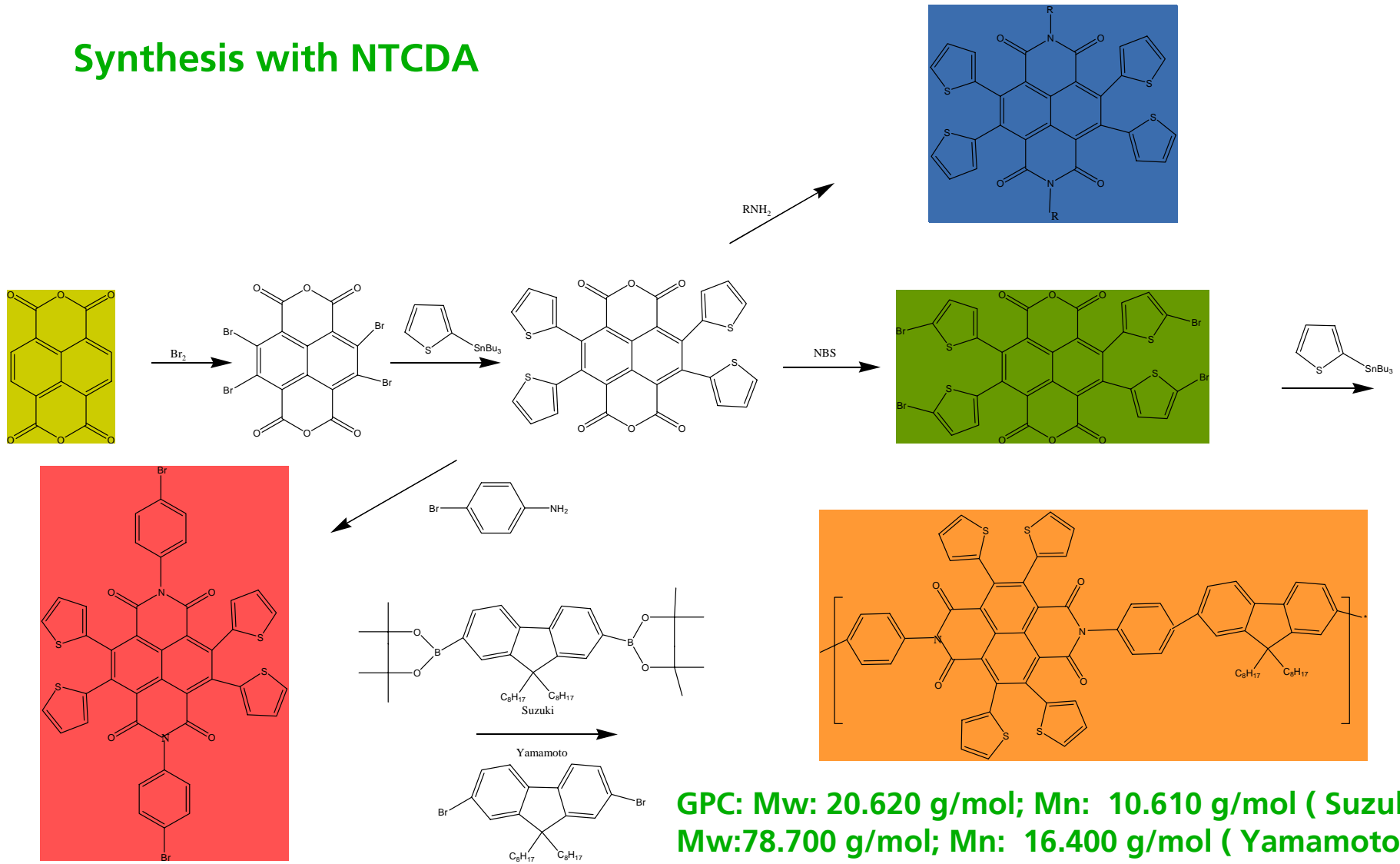
- substitution of the fullerene by polymer materials with high electron affinity
- development of new low bang gap polymers



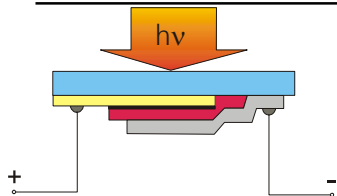
Substitution of the fullerene by polymer materials with high electron affinity

PSC

Synthesis with NTCDA

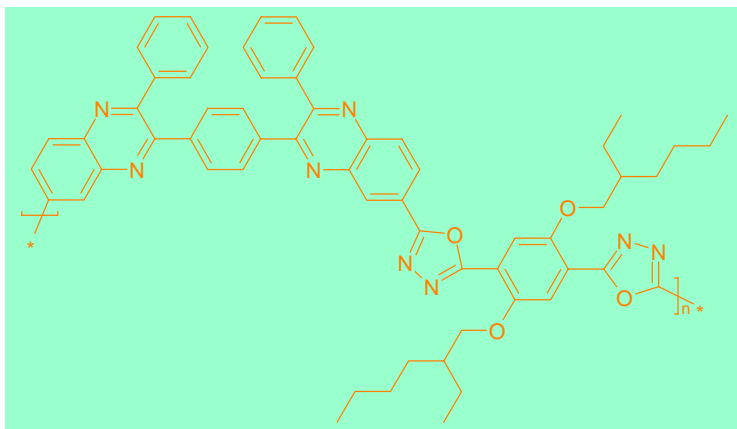


GPC: Mw: 20.620 g/mol; Mn: 10.610 g/mol (Suzuki; MT177)
Mw: 78.700 g/mol; Mn: 16.400 g/mol (Yamamoto; MT203)



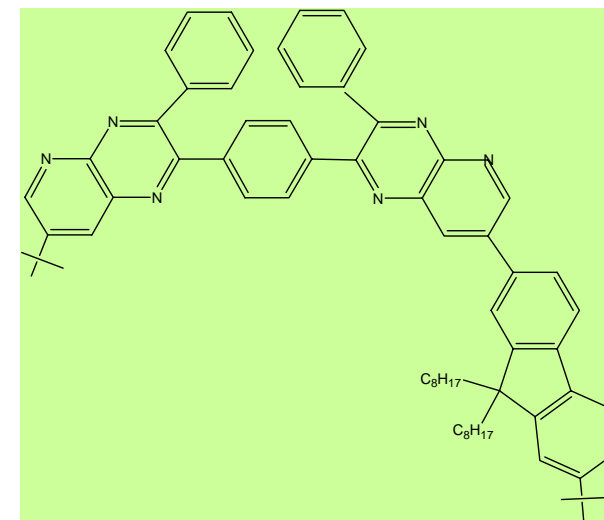
Substitution of the fullerene by polymer materials with high electron affinity

PSC

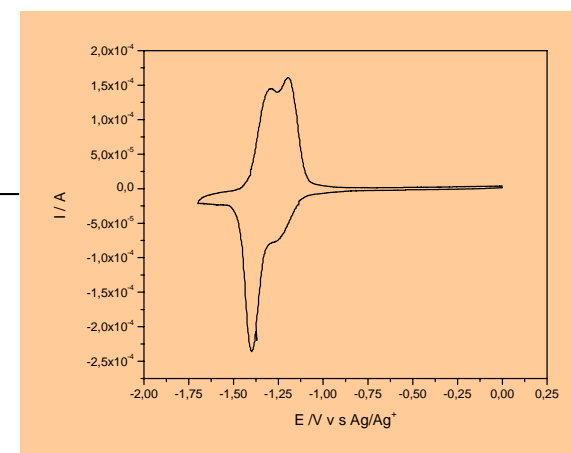
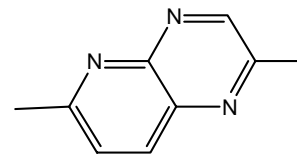
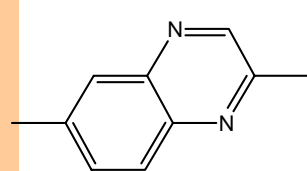
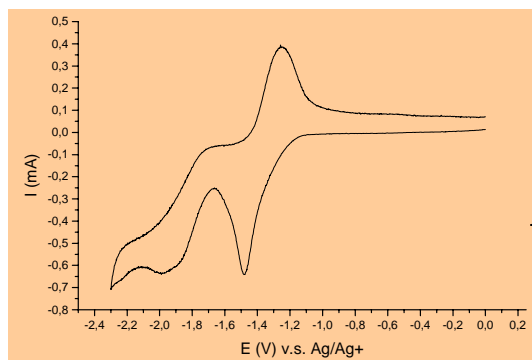


Copolyquinoxalines

$M_n = 2.5 \cdot 10^4$ g/mole;
 $M_w = 1.2 \cdot 10^5$ g/mole

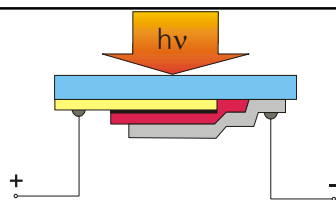


$M_n = 110.200$ g/mole
 $M_w = 579.400$ g/mole, (aggregation in chloroform)



HOMO: > -6,4 eV; LUMO -3.1 eV

HOMO: > 6,0 eV; LUMO -3.3 eV



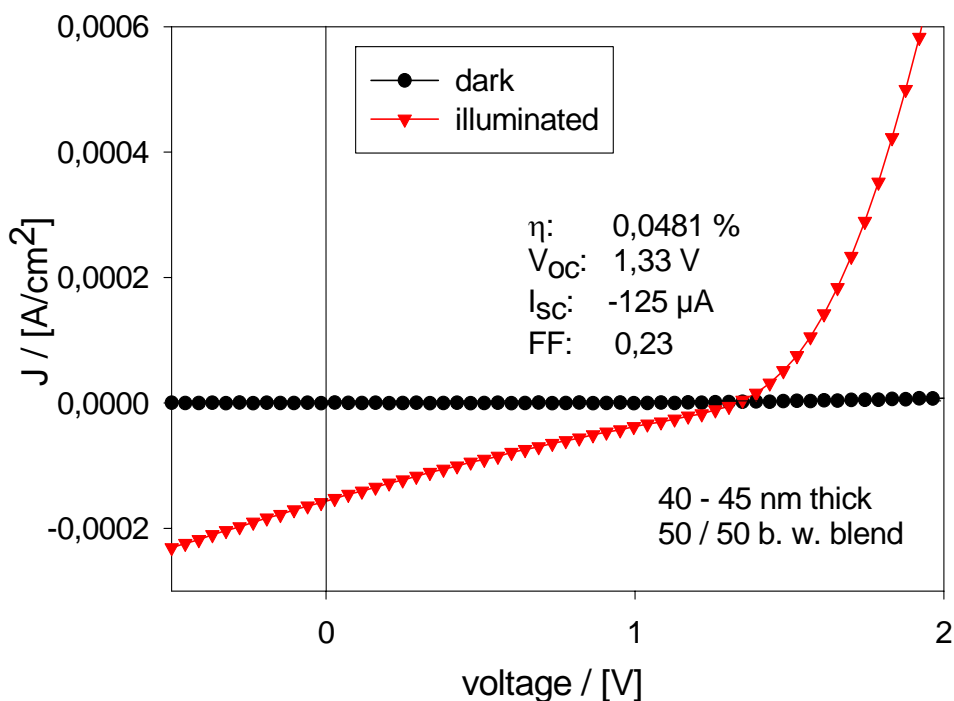
Substitution of the fullerene by polymer materials with high electron affinity PSC

polymer / polymer-solar-cells

Substitution of the fullerene through polymer materials with high electron affinity

solar cell-characterisation

K14 / MEH-PPV - blend



↶ **Eff.: 0,1 %**

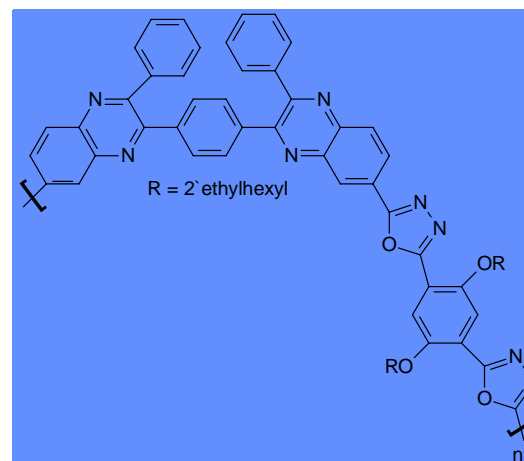
Chinoxaline / Oxadiazol-CP

MEH-PPV

2

:

1



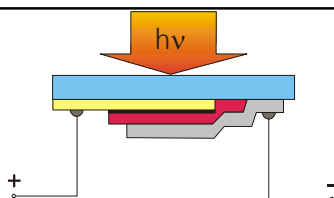
LUMO: ~3.1 eV



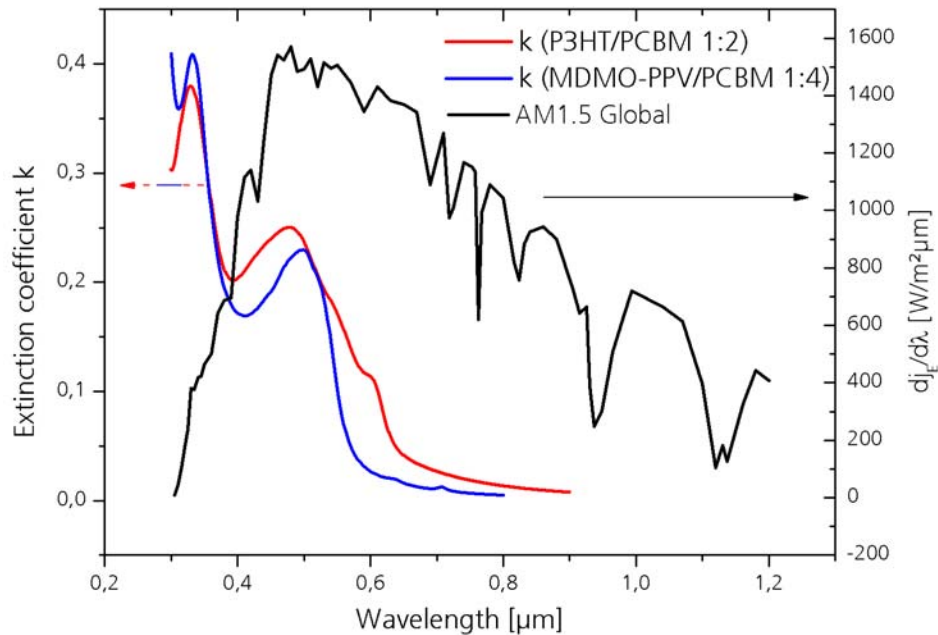
HOMO: ~5.3 eV

positive: open circuit voltage : 1.3V → high

to improve: - electron mobility
- blend morphology



Why development of long wave absorbing polymers?



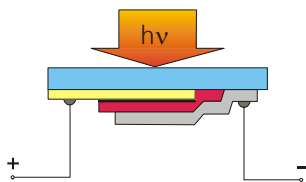
spectral mismatch between solar spectrum and absorption trough P3HT or MDMO-PPV

goal:

- better utilization of the solar energy
- Development of processable, long wave absorbing polymers (low bandgap-polymers < 2 eV)

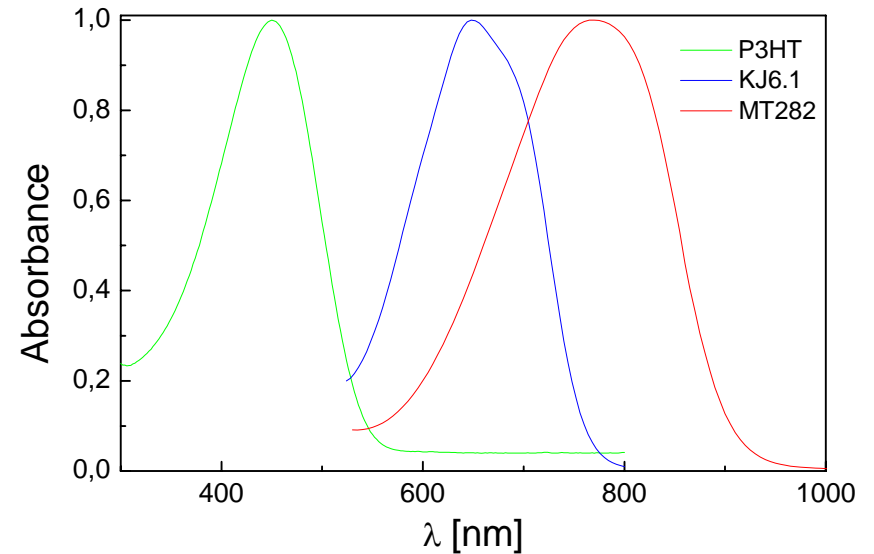
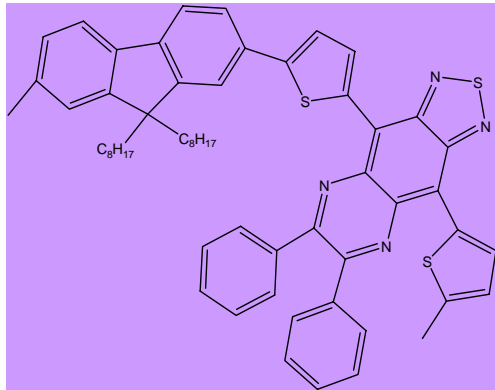
Assessment criteria:

- Improved absorption behaviour of the blendfilms
- Higher efficiency in comparison with P3HT / fulleren



polyfluoren with LBG-character

MT282



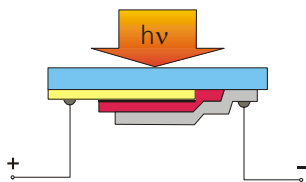
Mn – 2.800 g/mol; Mw – 4.800 g/mol

- molecular weight very small
- solubility problems

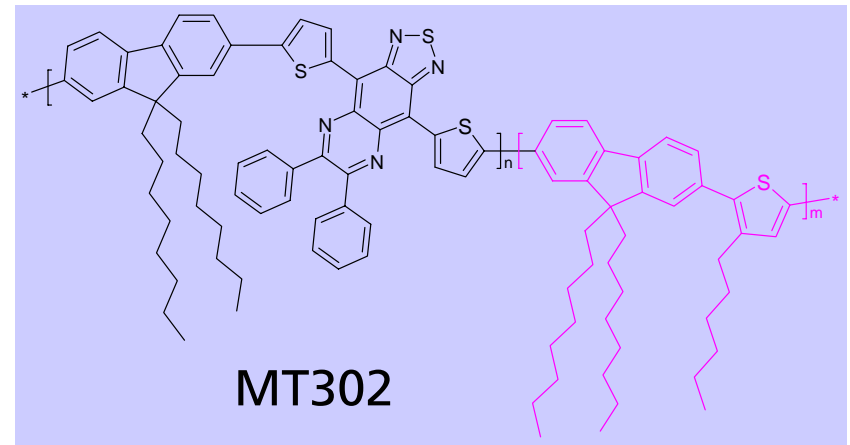
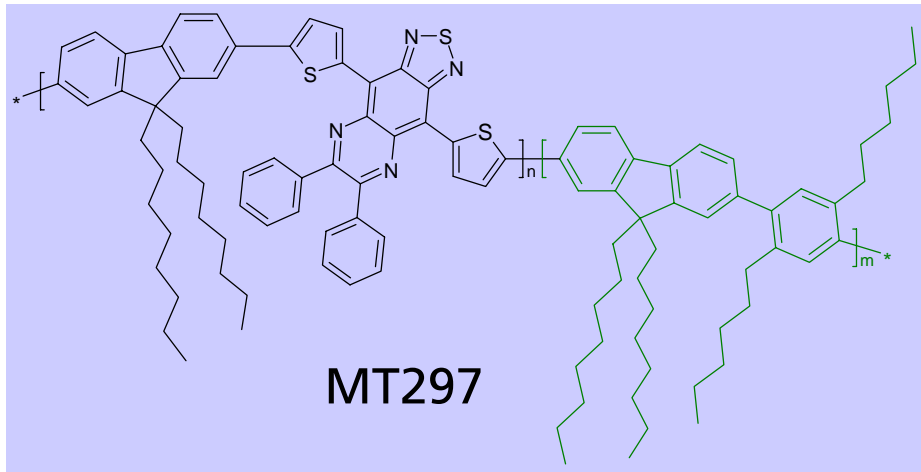


- absorptionsmaxima **770 nm** (solution)
- optical band gape: **1,38 eV**

improvement through copolymerisation



Copolyfluorenes with LBG-character and improved solubility



soluble in: THF, Chlorbenzol

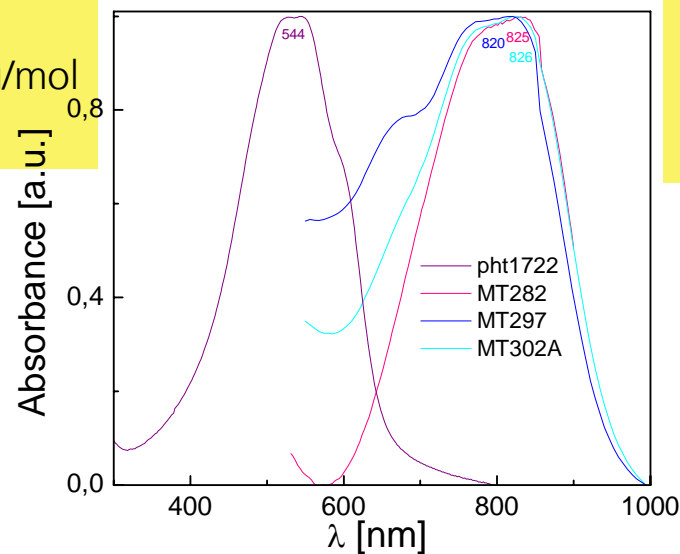
$M_n - 11.700 \text{ g/mol}$; $M_w - 22.400 \text{ g/mol}$

$n = 0,36$; $m = 0,64$

LUMO: $-3,7 \text{ eV}$

HOMO: $-5,6 \text{ eV}$

film from chloroform



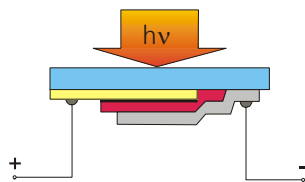
soluble in: THF, Chlorbenzol, (CHCl_3)

$M_n - 5.400 \text{ g/mol}$; $M_w - 7.900 \text{ g/mol}$

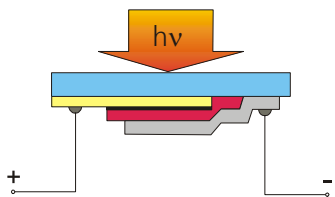
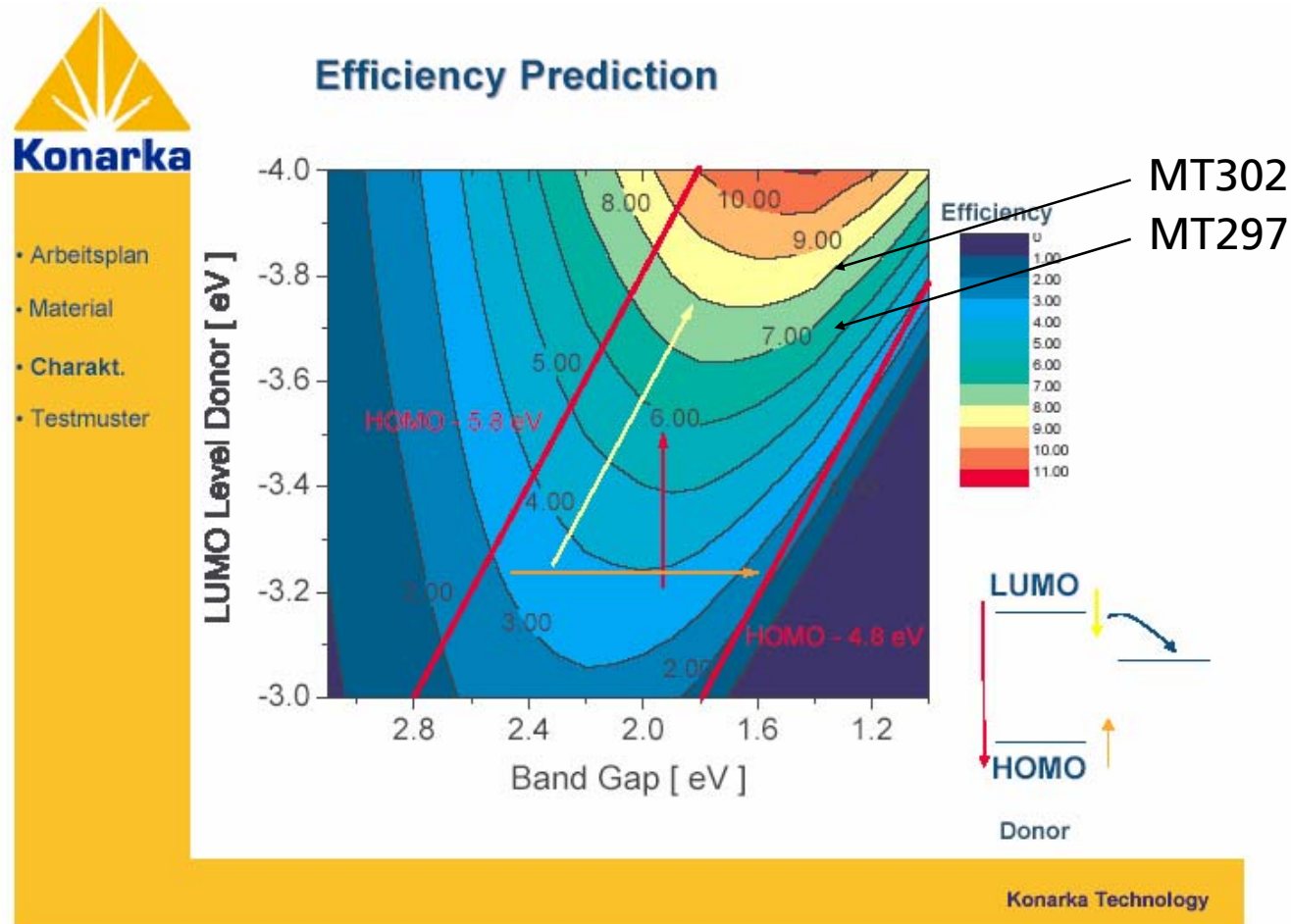
$n = 0,44$; $m = 0,56$

LUMO: $-3,8 \text{ eV}$

HOMO: $-5,4 \text{ eV}$



Connection between LUMO and band gap



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